

Date: Tuesday, 03/03/2009 1:03:53 PM
 User: Linda Lacelle

Process Sheet

Customer	: CC-DAR01 Dart Aerospace Ltd.	Drawing Name	: SIDE
Job Number	: 46245		
Estimate Number	: 10804		
P.O. Number	:	Part Number	: D412785004405F
This Issue	: 03/03/2009	S.O. No.	:
Prsht Rev.	: NC	Drawing Number	: D412-785-004-405
First Issue	: / /	Project Number	:
Previous Run	: 46243	Drawing Revision	:
	Type : SMALL /MED FAB	Material	:
Written By	:	Due Date	: 10/03/2009
Checked & Approved By	:	Qty:	7 Um: Each
Comment	:		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	WATER JET	FLOW WATER JET
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Comment: FLOW WATER JET

CUT PER DRWG D412-785-004-405 REV.A

B9-3-7

2.0	M6061T6S040	6061-T6 .040 Sheet
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Comment: Qty.: 0.9300 sf(s)/Unit Total: 6.5100 sf(s)

6061-T6 Sheet 0.032"

1040

109396

B9-3-7

DEBURR B9-3-7

3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
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B9-3-7

Comment: INSPECT PARTS AS THEY COME OFF MACHINE

4.0	QC8	SECOND CHECK
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Comment: SECOND CHECK

SA 02/03/10



5.0	HAND FINISHING1	HAND FINISHING RESOURCE #1
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Comment: HAND FINISHING RESOURCE #1

MR

09-03-11



ACID ETCH AND ALODINE PER QSI005

6.0	QC3	INSPECT POWDER COAT/CHEMICAL CONVERSION
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Comment: INSPECT POWDER COAT/CHEMICAL CONVERSION

BR

09-03-11



Date: Tuesday, 03/03/2009 1:03:53 PM
User: Linda Lacelle

Process Sheet

Customer: CC-DAR01 Dart Aerospace Ltd.

Drawing Name: SIDE

Job Number: 46245

Part Number: D412785004405F

Job Number:



Seq. #:

Machine Or Operation:

Description :

7.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1
ID AND STK
PUT ASIDE TO SEND TO EAGLE

SS 09/03/12 (X8)
09/03/12

8.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



09/03/12

DART AEROSPACE LTD		Work Order: 46245
Description: SIDE		Part Number: D4D 785004 405
Inspection Dwg:	Rev: A	Page 1 of 1

D 412 785004 405

FIRST ARTICLE INSPECTION CHECKLIST

☒ First Article ☐ Prototype

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
Ø .098	+ .004 - .001	.100	✓			
9.00	+/- .030	9.001	✓			
1.000	+/- .010	1.000	✓			
1.18	+/- .030	1.177	✓			
10.00	+/- .030	10.002	✓			
1.000	+/- .010	.999	✓			
11.00	+/- .030	10.997	✓			
12.22	+/- .030	12.22	✓			
1.50	+/- .030	1.496	✓			
.61	+/- .030	.611	✓			
.20	+/- .030	.203	✓			
.90	+/- .030	.901	✓			
9.56	+/- .030	9.555	✓			
10.84	+/- .030	10.841	✓			
.040	+/- .010	.037	✓			

Measured by: PB	Audited by: SA	Prototype Approval: N/A
Date: 9-3-7	Date: 09/03/10	Date:

Rev	Date	Change	Revised by	Approved
A		New Issue	KJ/JLM	

